1.2.3 Type HK 1000 L

- ***Machine data***

Total length		mm	3200
Total width		mm	1700
Total height		mm	4350
Flange diameter		mm	320
Total weight		kg	24000

- ***Adaptable saw blades***

Smallest saw blade diameter		mm	850
Biggest saw blade diameter		mm	1140

- ***Work piece diameters***

Biggest layer width with tubes	Ø 190	mm	760
Biggest layer width with square material	190	mm	660

- ***Main drive data three phase motor with FU***

Nominal power		kW	90
Rated speed		Rpm	1485
Infinitely output speed range		Rpm	21 – 53

Feed motor AC ***Servo motor***

Nominal power		kW	8,5
Infinitely feed speed	up to	mm/min	1200
Rapid return		mm/min	7500

Central lubrication device		kW	0,1
Hydraulic		kW	22

- ***Control Siemens*** S7

Modifications of above mentioned data are possible