

1.2.4 Type HK 1200 L

- Machine data

Total length	mm	2400
Total width	mm	1700
Total height	mm	4350
Flange diameter	mm	400
Total weight	kg	34000

- Adaptable saw blades

Smallest saw blade diameter	mm	1050
Biggest saw blade diameter	mm	1360

- Work piece diameters

Biggest layer width with tubes	Ø 230 mm	920
Biggest layer width with square material	230 mm	780

- Main drive data three phase motor with FU

Nominal power	kW	110
Rated speed	Rpm	1485
Infinitely output speed range	Rpm	18 – 45

Feed motor AC Servo motor

Nominal power	kW	15,7
Infinitely feed speed	up to mm/min	1200
Rapid return	mm/min	7500

Central lubrication device kW 0,1

Hydraulic kW 22

- Control Siemens S7

Modifications of above mentioned data are possible