

1.2.6 Type HK 1800 /1500 L

- **Machine data**

Total length	mm	4500
Total width	mm	2200
Total height	mm	4750
Flange diameter	mm	500
Total weight	kg	55000

- **Adaptable saw blades**

Smallest saw blade diameter	mm	1620
Biggest saw blade diameter	mm	2000

- **Work piece diameters**

Biggest layer width with tubes	Ø 400 mm	1200
Biggest layer width with square material	400 mm	1160

- **Main drive data three phase motor with FU**

Nominal power	kW	160
Rated speed	Rpm	1485
Infinitely output speed range	Rpm	12 – 29

Feed motor AC **Servo motor**

Nominal power	kW	15,7
Infinitely feed speed	up to mm/min	1200
Rapid return	mm/min	7500

Central lubrication device

kW 0,1

Hydraulic

kW 37

- **Control Siemens**

S7

Modifications of above mentioned data are possible